

# Packaging Specification

## OnePack 1250 kg

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Page 1 of 1  
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### PACKAGING SPECIFICATION ONEPACK 1250 KG

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#### DESCRIPTION

Form-stable FIBC/Bigbag with bottom discharge.

#### MAIN MATERIAL

Outside bag: woven PP fabric containing 30% post-industrial recycle (PIR)  
Hoisting loops: woven PP  
Inner liner: aluminum laminated PET foil to provide moisture barrier.

#### FILLING VOLUME

1250 kg of PLA pellets.

#### BIGBAG WEIGHT

5 kg.

#### BAG DIMENSIONS

Length: 104 cm  
Width: 104 cm  
Height: 170-180 cm excluding 4 x corner loops (30 cm).

#### PALLET SIZE & WEIGHT

CP3 pallet (length: 114 cm, width: 114 cm, height: 13 cm).  
Pallet weight: 25 kg.

#### GROSS WEIGHT (BAG & PALLET)

1280 kg. 1 x form-stable Bigbag per pallet.

#### STACKING

No.

#### BASE SPOUT

Spout with length of 55 cm and diameter approx. 35 cm.

#### COMPOSITION OnePack 1250 kg

The below table lists the type of material and associated weight for each packaging component.

Packaging component	Material type	Typical weight (kg)
Pallet	Rubber wood	24
Corrugated sheet	Cardboard	0.6
Bigbag: Outer bag	Plastic containing 30% post-industrial recycle (PIR)	2.35 - 2.45
Bigbag: Inner bag	Plastic	2.2 - 2.5
	Aluminum	0.3 - 0.55

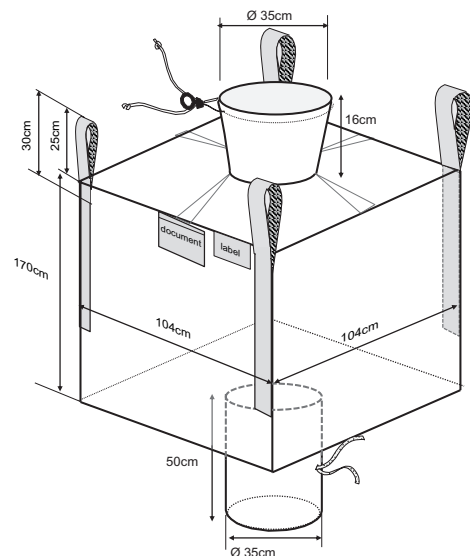


Figure 1: Diagram of OnePack 1250 kg